

Technical Data Sheet

CirculenRecover PPC TRC 1193N TX7 Black



Polypropylene Compounds

Product Description

CirculenRecover PPC TRC 1193N TX7 Black is a high melt flow, high stiffness, thermoplastic polyolefin (TPO) resin, which contains recycled polypropylene resins. It has an excellent balance of processability, rigidity, impact, scratch and mar resistance. It is typically used for injection molding of Instrumental Panels and other interior trim parts or components with good surface appearance properties.

Application	Instrument Panels; Interior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Excellent Processability; Good Moldability; High Flow; High Impact Resistance; High Rigidity; Low Density; Scratch Resistant

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	20	g/10 min	ISO 1133-1
Density, (23 °C)	1.00	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus	1800	MPa	ISO 178
Tensile Stress at Yield	19	MPa	ISO 527-1, -2
Impact			
Notched Izod Impact Strength			
(23 °C)	45	kJ/m ²	ISO 180
(-40 °C)	4	kJ/m ²	ISO 180
Thermal			
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	95	°C	ISO 75B-1, -2
Additional Information			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			